## Washtenaw Community College Comprehensive Report

## WAF 125 Introduction to Welding Processes I Effective Term: Winter 2025

### **Course Cover**

**College:** Advanced Technologies and Public Service Careers **Division:** Advanced Technologies and Public Service Careers

**Department:** Welding and Fabrication **Discipline:** Welding and Fabrication

Course Number: 125 Org Number: 14600

Full Course Title: Introduction to Welding Processes I

**Transcript Title:** Intro to Weld Processes I

Is Consultation with other department(s) required: No

**Publish in the Following:** College Catalog, Time Schedule, Web Page **Reason for Submission:** Three Year Review / Assessment Report

Change Information: Outcomes/Assessment Objectives/Evaluation

**Rationale:** Including a corner joint in addition to the lap, tee and groove joint will increase the success of our students in our more advanced courses which covers all the aforementioned joints. This was an oversight that needs to be corrected to better ensure our intro students have knowledge in and practice of all four joints prior to moving forward through the program.

**Proposed Start Semester:** Winter 2024

**Course Description:** In this course, students will be introduced to the following welding processes: Oxy-Fuel Welding (OFW), Oxy-Fuel Cutting (OFC), Brazing, Gas Tungsten Arc Welding (GTAW) on carbon steel, aluminum, stainless steel plate and sheet metal. This will include the Flat (1G/F) and horizontal (2G/F) positions. Surfacing (Pad welding) will also be performed in the GTAW process.

#### **Course Credit Hours**

Variable hours: No

Credits: 2

Lecture Hours: Instructor: 15 Student: 15

Lab: Instructor: 45 Student: 45 Clinical: Instructor: 0 Student: 0

**Total Contact Hours: Instructor: 60 Student: 60** 

Repeatable for Credit: NO Grading Methods: Letter Grades

Audit

Are lectures, labs, or clinicals offered as separate sections?: NO (same sections)

# **College-Level Reading and Writing**

College-level Reading & Writing

# College-Level Math

### **Requisites**

## Prerequisite

WAF 109 minimum grade "C"; allow concurrent enrollment

### **General Education**

## Request Course Transfer

## **Proposed For:**

Eastern Michigan University Ferris State University Wayne State University Other:

## **Student Learning Outcomes**

1. Recognize and apply welding vocabulary.

#### **Assessment 1**

Assessment Tool: Outcome-related written exam

Assessment Date: Winter 2025

Assessment Cycle: Every Three Years Course section(s)/other population: All Number students to be assessed: All

How the assessment will be scored: Answer key

Standard of success to be used for this assessment: 80% of students will score 80% or higher.

Who will score and analyze the data: Departmental faculty

2. Recognize and interpret welding theory.

#### Assessment 1

Assessment Tool: Outcome-related written exam

Assessment Date: Winter 2025

Assessment Cycle: Every Three Years Course section(s)/other population: All Number students to be assessed: All

How the assessment will be scored: Answer key

Standard of success to be used for this assessment: 80% of students will score 80% or higher.

Who will score and analyze the data: Departmental faculty

3. Safely perform a groove, lap, tee and corner weld on steel in the flat and horizontal positions with the OFW process, and on carbon steel, stainless steel and aluminum with the GTAW process.

#### Assessment 1

Assessment Tool: Outcome-related welded samples

Assessment Date: Winter 2025 Assessment Cycle: Every Three Years Course section(s)/other population: All Number students to be assessed: All

How the assessment will be scored: The welds will be scored as pass or fail in meeting the D1.1

AWS welding code.

Standard of success to be used for this assessment: 80% of students will create welds in accordance with AWS welding codes.

Who will score and analyze the data: Departmental faculty

# **Course Objectives**

- 1. Recall and demonstrate proper safety measures with Oxy-fuel equipment.
- 2. Properly set up Oxy-fuel equipment for use.

- 3. Recall and demonstrate proper safety measures with GTAW equipment.
- 4. Properly set up GTAW equipment for use on steel and aluminum.
- 5. Run a bead on steel sheet metal with the OFW process.
- 6. Weld a groove weld on steel sheet metal in the flat and horizontal positions with the OFW process.
- 7. Weld a lap joint on steel sheet metal in the flat and horizontal positions with the OFW process.
- 8. Weld a tee joint on steel sheet metal in the flat and horizontal positions with the OFW process.
- 9. Weld a corner joint on steel sheet metal in the flat and horizontal positions with the OFW process.
- 10. Braze a groove joint on steel sheet metal in the flat and horizontal positions.
- 11. Perform straight, beveled and circular cuts on steel plate with OFC equipment.
- 12. Weld a groove joint on carbon steel, stainless steel and aluminum in the flat and horizontal positions with the GTAW process.
- 13. Weld a lap joint on carbon steel, stainless steel and aluminum in the flat and horizontal positions with the GTAW process.
- 14. Weld a tee joint on carbon steel, stainless steel and aluminum in the flat and horizontal positions with the GTAW process.
- 15. Weld a corner joint on carbon steel, stainless steel and aluminum in the flat and horizontal positions with the GTAW process.
- 16. Perform a surfacing weld on steel plate in the flat position with the GTAW process.

### **New Resources for Course**

### **Course Textbooks/Resources**

Textbooks Manuals Periodicals Software

## **Equipment/Facilities**

Level III classroom

Reviewer	Action	<b>Date</b>
Faculty Preparer:		
Glenn Kay II	Faculty Preparer	Aug 12, 2023
Department Chair/Area Director:		
Glenn Kay II	Recommend Approval	Aug 14, 2023
Dean:		
Jimmie Baber	Recommend Approval	Aug 17, 2023
Curriculum Committee Chair:		
Randy Van Wagnen	Recommend Approval	Jun 27, 2024
Assessment Committee Chair:		
Jessica Hale	Recommend Approval	Jul 05, 2024
Vice President for Instruction:		
Brandon Tucker	Approve	Jul 05, 2024

# Washtenaw Community College Comprehensive Report

# WAF 125 Introduction to Welding Processes I Effective Term: Fall 2016

### **Course Cover**

**Division:** Advanced Technologies and Public Service Careers

**Department:** Welding and Fabrication **Discipline:** Welding and Fabrication

Course Number: 125 Org Number: 14600

Full Course Title: Introduction to Welding Processes I

**Transcript Title:** Intro to Weld Processes I

Is Consultation with other department(s) required: No

**Publish in the Following:** College Catalog , Time Schedule , Web Page

Reason for Submission: New Course

Change Information:

Rationale: This course is being created to update the WAF program so it meets current

industry needs.

Proposed Start Semester: Fall 2016

**Course Description:** In this course, students are given an introduction to the following welding processes: Oxy-Fuel Welding (OFW), Oxy-Fuel Cutting (OFC), Brazing, Gas Tungsten Arc Welding (GTAW) on carbon steel, aluminum, stainless steel plate and sheet metal. This will include the Flat (1G/F) and horizontal (2G/F) positions. Surfacing (Pad welding) will also be performed in the GTAW process.

#### **Course Credit Hours**

Variable hours: No

Credits: 2

Lecture Hours: Instructor: 15 Student: 15

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**Total Contact Hours: Instructor: 60 Student: 60** 

Repeatable for Credit: NO Grading Methods: Letter Grades

Audit

Are lectures, labs, or clinicals offered as separate sections?: NO (same sections)

## College-Level Reading and Writing

College-level Reading & Writing

## College-Level Math

# **Requisites**

**Prerequisite** 

WAF 109 minimum grade "C"; allow concurrent enrollment

### **General Education**

### Request Course Transfer

**Proposed For:** 

Eastern Michigan University Ferris State University Other:

## **Student Learning Outcomes**

1. Recognize and apply welding vocabulary.

Assessment 1

Assessment Tool: Written exam Assessment Date: Fall 2019

Assessment Cycle: Every Three Years Course section(s)/other population: All Number students to be assessed: All

How the assessment will be scored: Answer key

Standard of success to be used for this assessment: 80% of students will score 80%

or higher.

Who will score and analyze the data: Departmental faculty

2. Recognize and interpret welding theory.

#### Assessment 1

Assessment Tool: Written exam Assessment Date: Fall 2019

Assessment Cycle: Every Three Years Course section(s)/other population: All Number students to be assessed: All

How the assessment will be scored: Answer key

Standard of success to be used for this assessment: 80% of students will score 80%

or higher.

Who will score and analyze the data: Departmental faculty

3. Safely perform a groove, lap and tee weld on steel in the flat and horizontal positions with the OFW process.

#### Assessment 1

Assessment Tool: Welded samples

Assessment Date: Fall 2019

Assessment Cycle: Every Three Years Course section(s)/other population: All Number students to be assessed: All

How the assessment will be scored: The welds will be scored as pass or fail in

meeting the D1.1 AWS welding code.

Standard of success to be used for this assessment: 80% of students will create

welds in accordance with AWS welding codes.

Who will score and analyze the data: Departmental faculty

4. Safely perform a groove, lap and tee weld in the flat and horizontal positions on carbon steel, stainless steel and aluminum with the GTAW process.

#### **Assessment 1**

Assessment Tool: Welded samples

Assessment Date: Fall 2019

Assessment Cycle: Every Three Years Course section(s)/other population: All Number students to be assessed: All

How the assessment will be scored: The welds will be scored as pass or fail in

meeting applicable AWS welding codes.

Standard of success to be used for this assessment: 80% of students will create

welds in accordance with AWS welding codes.

Who will score and analyze the data: Departmental faculty

## **Course Objectives**

- 1. Recall and demonstrate proper safety measures with Oxy-fuel equipment.
- 2. Properly set up Oxy-fuel equipment for use.
- 3. Recall and demonstrate proper safety measures with GTAW equipment.
- 4. Properly set up GTAW equipment for use on steel and aluminum.
- 5. Run a bead on steel sheet metal with the OFW process.
- 6. Weld a groove weld on steel sheet metal in the flat and horizontal positions with the OFW process.
- 7. Weld a lap joint on steel sheet metal in the flat and horizontal positions with the OFW process.
- 8. Weld a tee joint on steel sheet metal in the flat and horizontal positions with the OFW process.
- 9. Braze a groove joint on steel sheet metal in the flat and horizontal positions.
- 10. Perform straight, beveled and circular cuts on steel plate with OFC equipment.
- 11. Weld a groove joint on carbon steel, stainless steel and aluminum in the flat and horizontal positions with the GTAW process.
- 12. Weld a lap joint on carbon steel, stainless steel and aluminum in the flat and horizontal positions with the GTAW process.
- 13. Weld a tee joint on carbon steel, stainless steel and aluminum in the flat and horizontal positions with the GTAW process.
- 14. Perform a surfacing weld on steel plate in the flat position with the GTAW process.

### **New Resources for Course**

### **Course Textbooks/Resources**

Textbooks Manuals Periodicals Software

# **Equipment/Facilities**

Reviewer	<u>Action</u>	<u>Date</u>
Faculty Preparer:		
Amanda Scheffler	Faculty Preparer	Aug 30, 2015
Department Chair/Area Director:		
Glenn Kay II	Recommend Approval	Aug 30, 2015
Dean:		
Brandon Tucker	Recommend Approval	Oct 06, 2015
Curriculum Committee Chair:		
Kelley Gottschang	Recommend Approval	Nov 30, 2015
Assessment Committee Chair:		
Michelle Garey	Recommend Approval	Dec 07, 2015
Vice President for Instruction:		
Michael Nealon	Approve	Dec 14, 2015